

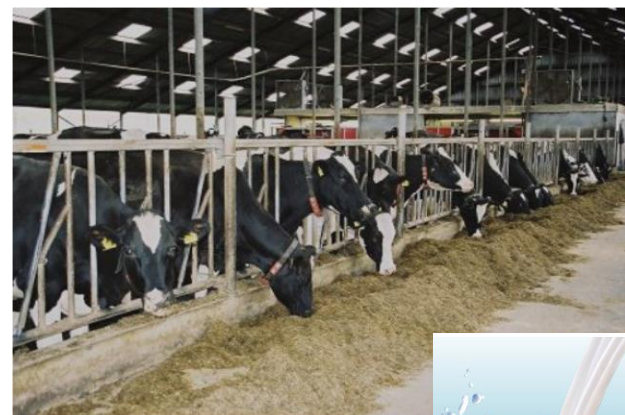
Mycotoxins in high moisture grain silages and ensiled grain by-products

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Together to the next level

Presentation outline

- High moisture grain & by-products
- Major classes of mycotoxins and toxigenic moulds
- Occurrence data mycotoxins in grains
- Development mycotoxins in high moisture grain silage
- Mycotoxins in by-products
- Conclusions

High moisture grain & by-products

Grain conservation methods (maize, wheat, barley)

- Air drying → dry storage
- No or partial drying → high moisture grain
 - Ensilage (e.g. crimped grain silage, CCM-silage)
 - Acid treatment
 - Modified atmosphere (oxygen-free)

Grain processing

- Starch, bio-ethanol, beer
- By-products → dried; e.g. DDGS, maize gluten
→ ensiled; e.g. 'wet' DGS, brewers grains

Moulds & mycotoxins

- Mycotoxins formed prior to harvesting : field mycotoxins

- Mycotoxins formed after harvesting : storage mycotoxins
 - Associated with dry/moist storage
 - Associated with silage

Major toxinogenic moulds and mycotoxins

Distinction between field-derived, storage-derived and ensilage-derived

Typical field-derived moulds/mycotoxins	
<i>Fusarium species</i>	DON, zearalenone, fumonisins, (H)T2-toxin, enniatins, beauvericin
<i>Claviceps purpurea</i>	Ergot alkaloids
<i>Aspergillus flavus, A. parasiticus</i>	Aflatoxins



Typical storage-derived moulds/mycotoxins	
<i>Aspergillus flavus, A. parasiticus</i>	Aflatoxins
<i>A. ochraceus, P. verrucosum</i>	Ochratoxin A



Typical ensilage-derived moulds/mycotoxins	
<i>Penicillium roqueforti, P. paneum</i>	Roquefortin C, mycophenolic acid
<i>Aspergillus fumigatus</i>	Fumigaclavines, gliotoxin
<i>Monascus ruber</i>	Monacolin K, citrinin



Metabolism & carry-over into milk

Mycotoxin	Detoxification in rumen	Carry-over into milk	Health risk
Aflatoxin B1	No	High (1 – 6%)	Human
Ochratoxin A	Yes	Low (< 0.03%)	Animal
DON	Yes	Low (< 0.02%)	Animal
T2-toxin	Yes	Low (< 0.02%)	Animal
Zearalenone	No	Low (< 0.03%)	Animal
Fumonisin B1	No	Low (< 0.001%)	Animal
<i>Claviceps</i> alkaloids	No	Low (< 0.01%)	Animal
Roquefortin C	No	Low (< 0.005%)	Animal
Mycophenolic acid	No	Low (< 0.005%)	Animal

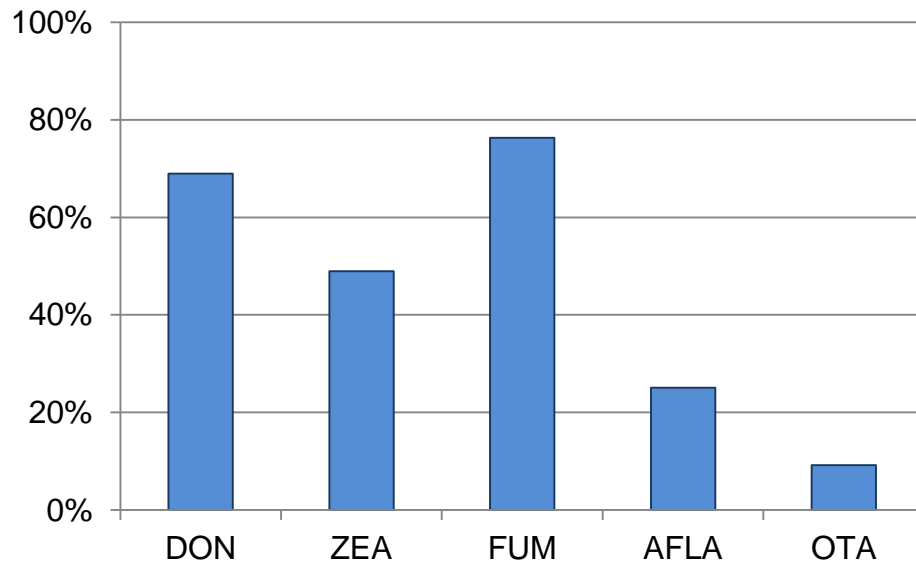
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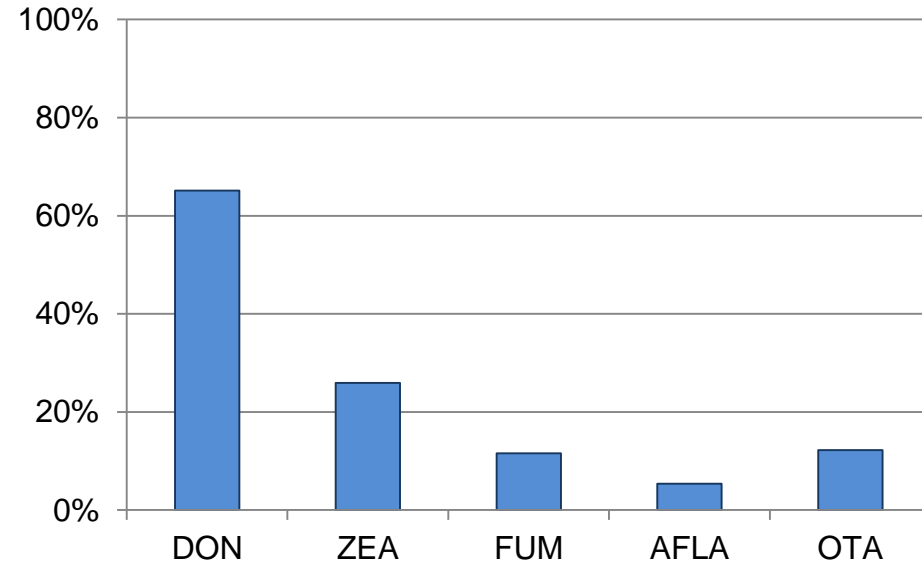
Mycotoxins in feed commodities

*Biomim global survey 2012-2014 **

Occurrence in maize



Occurrence in wheat

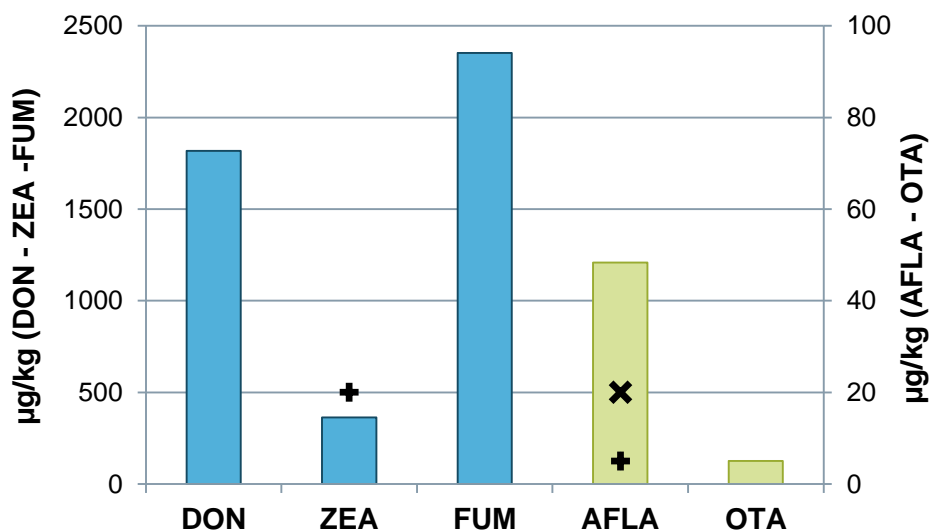


* Streit et al. 2013; Kovalsky et al. 2015

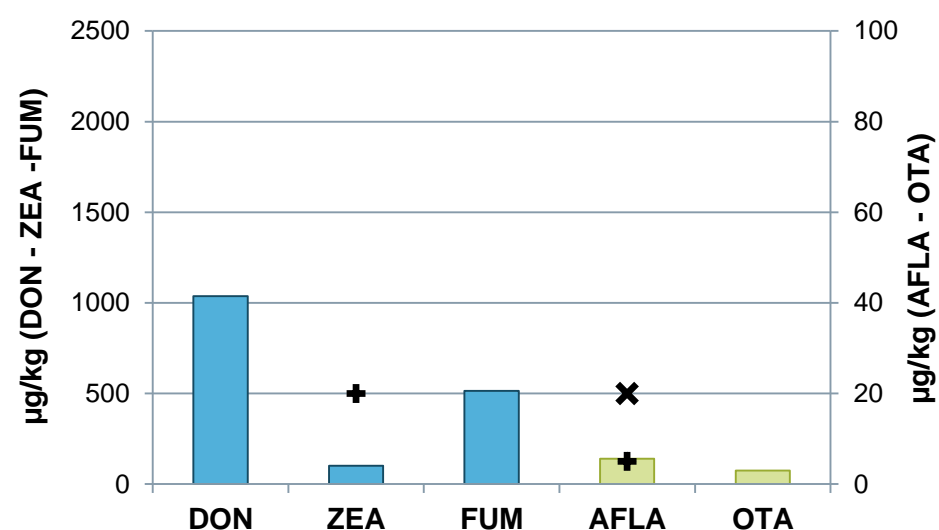
Mycotoxins in feed commodities

Biomin global survey 2012-2014

Avg. concentration in maize (positive samples)



Avg. concentration in wheat (positive samples)



+ EU maximum (AFLA) or guidance concentration (ZEA) for dairy cattle feed

x US maximum (AFLA) for dairy cattle feed

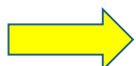
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Key factors ensilage high moisture grain

- Moisture content / water activity A_w
 - A_w high enough to support lactic acid fermentation by LAB
 - Guideline: $A_w > 0.95$ (cereal grain MC 30 – 45%)
- Availability of fermentable sugars
 - Grain processing: crimping, cracking, grinding
- Anoxic conditions
 - Prevents growth competing aerobic microorganisms, e.g. moulds
 - Important: adequate sealing, compaction
- No additives that inhibit growth of LAB
 - E.g. high levels of formic acid

Effect a_w on growth and mycotoxin formation*

a_w	Moisture content %		LAB	<i>A. flavus</i>		<i>P. verrucosum</i>	
	Maize	Wheat	growth	growth	AF1	growth	OTA
0.98	30-32	30-34	+	+	++	++	+
0.95	26-27	26-28	-	++	+	+	+
0.92	24-25	23-24	-	+	+	+	++
0.90	23-24	21-22	-	+	+	+	+
0.80	16-17	16-17	-	~	-	-	-
0.70	15-16	14-15	-	-	-	-	-



* Sanchis & Magan 2004; Magan & Aldred 2007; Pahlow et al. 2003

Mycotoxins in ensiled by-products

- Examples of ensiled by-products
 - Spent brewer's grains
 - Pressed sugar beet pulp
 - Pressed potato pulp

- Data on mycotoxins in ensiled by-products are largely lacking

- DGS/DDGS (Wu and Munkvold 2008)
 - 2/3 of dry mass converted to ethanol; 1/3 DDGS
 - 3 times higher AFLA and DON concentration in DDGS vs. grain
→ no degradation of AFLA and DON during ethanol fermentation
 - ZEA and FUM: 1,5 to 2 times higher in DDGS vs. grain

Conclusions

Prevention/control of mycotoxins in high moisture grain silage and ensiled by-products requires:

- Good agricultural practices in crop production; to prevent field-mycotoxins
- Good high moisture silage management, to prevent storage-/silage-mycotoxins
 - Sufficient moisture: 35% - 45%
 - Fermentable sugars
 - High degree of compaction
 - Prevention air infiltration

Thank you for your attention



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